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Silent/roller tips assembly instructions

1. To fix any silent tip on a shaft we recommend to use the glue HENKEL PATEX, HOT STIKS TRANSPARENT (or similar). The diameter of the pole at the tip can be between 8,5 and 10 mm.
2. The tapered section of the pole (to a length of approx. 6 cm) has to be heated with an industrial air heater to a temperature of 70° C - 80° C.
3. With hot pistol apply the glue on a heated surface of the shaft to a length of app. 3,5 cm.
4. Push the silent tip on the shaft completely (=3,5 cm). Care should be taken to correct direction of the carbide insert. This operation has to be done quickly, as the adhesive must not solidify during the process. Any excess adhesive should be removed after the shaft has cooled down.
5. To remove the silent tip from the shaft: silent tip/shaft has to be heated up to app. 80° C, so that the glue becomes liquid. After that silent tip can be removed easily.