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INSTRUCTIONS FOR INSTALLATION OF SILENT TIP

For mounting all kinds of ferrules, tips and grips onto the pole shafts we recommend the use of hot melt glue.

- 1. Environment temperature should be above 21C°.
- 2. The end of the pole shaft (approx. last 6 cm which will be glued) must be a bit rough use sandpaper grade 600.
- 3. Remove all dust from the sanded surface and clean it with nitro -> the shaft it will be degreased at the same time.
- 4. Warm up the end of the pole shaft with hot air gun (temperature upto $70^{\circ}\text{C} 80^{\circ}\text{C}$).
- 5. Apply hot-melt glue directly into the hole of the silent tip.
- 6. Push the warmed-up pole end into the glued tip hole and turn it a few times, so the glue will spread over the entire surface of the inserted part of the pole shaft (pay attention to the right direction of the carbide tip insert).
- 7. Keep pressing the tube into the tip hole a few more seconds until glue starts to cool down.
- 8. A slightly warm hard plastic shell of the silent tip is an indicator of a correctly performed procedure the silent tip will be firmly mounted onto the pole shaft.
- 9. Any possible excess glue should be removed after the shaft and tip cool down completely.